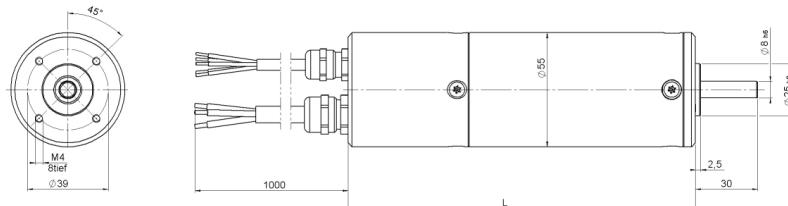




**HSM46**

## Brushless DC motors

Up to 220W output power can be combined with various gears and holding brakes  
Hall sensors as feedback system



| Type    | Dimension L |
|---------|-------------|
| HSM4615 | 138         |
| HSM4630 | 153         |
| HSM4645 | 168         |

### Power cable

| Description   | Wire colour               | Description   | Wire colour |
|---------------|---------------------------|---------------|-------------|
| motor phase A | black with number print 1 | Hall sensor 1 | green       |
| motor phase B | black with number print 2 | Hall sensor 2 | yellow      |
| motor phase C | black with number print 3 | Hall sensor 3 | orange      |

### Signal cable

| Description  | Wire colour |
|--|-------------|
| Hall sensor supply                                     | red         |
| Hall sensor ground                                     | black       |
| temperature sensor PT1000 + (max. 24 V <sub>DC</sub> ) | violet      |
| temperature sensor PT1000 - (GND)                      | blue        |
| voltage drop over PT1000 (connection to analog input)  | brown       |

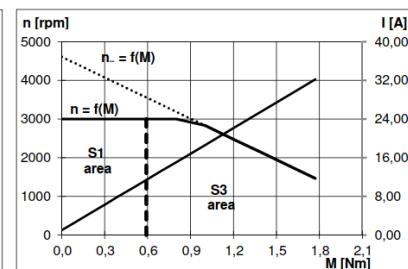
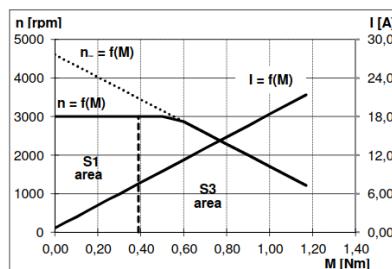
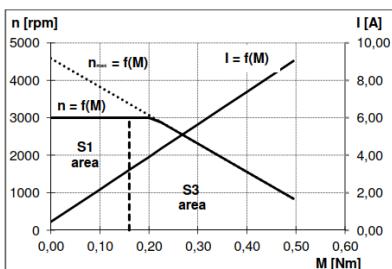
### Operation characteristics:

Measured at 24V<sub>DC</sub> with block-shaped current supply

HSM4615-24, 24V, 3000rpm

HSM4630-24, 24V, 3000rpm

HSM4645-24, 24V, 3000rpm



### Description:

The motors of the HSM series are brushless permanent magnet DC motors. These motor systems commutate on the basis of suitable drive controllers (hence the term EC motor). The stator is a 3-phase toothed coil winding, the rotor consists of 6 high-quality neodymium-iron-bore magnets. The specially developed Hall sensor board serves as a very cost-efficient and reliable feedback system. The HSM drives can be expanded modularly with different gearboxes, holding brakes and encoder systems.

### Characteristics:

- high power density
- cost efficiency
- high efficiency
- low inertia rotor
- good controllability
- compact design
- all windings also available as standard in 48V<sub>DC</sub>
- can be combined with planetary gearboxes, worm gearboxes and planetary angle gearboxes
- IP protection classes above 54 available as an option
- optional connectors available
- winding optimization also for other speeds
- connecting cable available in different lengths and with or without shield
- connecting cable assembled to the suitable EDC drive controllers

| Type series  |                       | HSM4615-24   | HSM4615                 | HSM4630-24              | HSM4630-48              | HSM4630                 | HSM4630                 | HSM4645-24              | HSM4645-48              | HSM4645                 | HSM4645                 |
|--|-----------------------|--|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|
| nominal speed  | rpm                   | 3000   | 4000                    | 3000                    | 3000                    | 4000                    | 4000                    | 3000                    | 3000                    | 4000                    | 4000                    |
| nominal voltage  | V                     | 24   | 24                      | 24                      | 48                      | 24                      | 48                      | 24                      | 48                      | 24                      | 48                      |
| nominal current <sup>2)</sup>                                | A <sub>rms</sub>      | 3,3  | 4,7                     | 7,5                     | 3,7                     | 9,3                     | 4,7                     | 10,3                    | 4,6                     | 14,6                    | 6,6                     |
| nominal power <sup>1)</sup>                                  | W                     | 52   | 65                      | 125                     | 125                     | 140                     | 140                     | 175                     | 190                     | 220                     | 220                     |
| operation acc. to VDE0530                                    | S1                    | S1   | S1                      | S1                      | S1                      | S1                      | S1                      | S1                      | S1                      | S1                      | S1                      |
| protection acc. to VDE0530                                   | IP54                  | IP54   | IP54                    | IP54                    | IP54                    | IP54                    | IP54                    | IP54                    | IP54                    | IP54                    | IP54                    |
| connection   | sheathed cable        | sheathed cable   | sheathed cable          | sheathed cable          | sheathed cable          | sheathed cable          | sheathed cable          | sheathed cable          | sheathed cable          | sheathed cable          | sheathed cable          |
| rotating direction   | reversible            | reversible   | reversible              | reversible              | reversible              | reversible              | reversible              | reversible              | reversible              | reversible              | reversible              |
| design   | IM B14                | IM B14   | IM B14                  | IM B14                  | IM B14                  | IM B14                  | IM B14                  | IM B14                  | IM B14                  | IM B14                  | IM B14                  |
| <b>Mechanical data:</b>                                      |                       |  |                         |                         |                         |                         |                         |                         |                         |                         |                         |
| mass moment of inertia                                       | kgm <sup>2</sup>      | 0,0025*10 <sup>-3</sup>  | 0,0025*10 <sup>-3</sup> | 0,0044*10 <sup>-3</sup> | 0,0044*10 <sup>-3</sup> | 0,0063*10 <sup>-3</sup> |
| nominal torque <sup>1)</sup>                                 | Nm                    | 0,165  | 0,155                   | 0,39                    | 0,39                    | 0,56                    | 0,59                    | 0,52                    | 0,52                    | 0,52                    | 0,52                    |
| peak torque  | Nm                    | 0,48   | 0,465                   | 1,17                    | 1,17                    | 1,70                    | 1,77                    | 1,56                    | 1,56                    | 1,56                    | 1,56                    |
| speed constant   | V <sup>1/4</sup> *rpm | 191  | 267                     | 192                     | 92,6                    | 267                     | 133                     | 192                     | 88,2                    | 257                     | 122                     |
| characteristic slope Δn/ΔM                                   | rpm/Nm                | 7584   | 10201                   | 2898                    | 2355                    | 3694                    | 3312                    | 1776                    | 1639                    | 2345                    | 2048                    |
| mechanical time constant                                     | ms                    | 0,71   | 1,05                    | 0,74                    | 0,33                    | 0,51                    | 0,39                    | 0,5                     | 0,3                     | 0,42                    | 0,31                    |
| friction torque  | Nm                    | 0,025  | 0,025                   | 0,035                   | 0,035                   | 0,055                   | 0,055                   | 0,055                   | 0,055                   | 0,055                   | 0,055                   |
| rotor weight   | kg                    | 0,095  | 0,095                   | 0,131                   | 0,131                   | 0,168                   | 0,168                   | 0,168                   | 0,168                   | 0,168                   | 0,168                   |
| motor weight   | kg                    | 1,23   | 1,23                    | 1,4                     | 1,4                     | 1,57                    | 1,57                    | 1,57                    | 1,57                    | 1,57                    | 1,57                    |
| motor weight incl. parking brake                             | kg                    | 1,88   | 1,88                    | 2,05                    | 2,05                    | 2,22                    | 2,22                    | 2,22                    | 2,22                    | 2,22                    | 2,22                    |
| F <sub>R</sub> (permissible radial shaft load) <sup>3)</sup> | N                     | 100  | 100                     | 100                     | 100                     | 100                     | 100                     | 100                     | 100                     | 100                     | 100                     |
| F <sub>A</sub> (permissible axial shaft load)                | N                     | 40   | 40                      | 40                      | 40                      | 40                      | 40                      | 40                      | 40                      | 40                      | 40                      |
| <b>Electrical data:</b>                                      |                       |  |                         |                         |                         |                         |                         |                         |                         |                         |                         |
| phase number   |                       | 3  | 3                       | 3                       | 3                       | 3                       | 3                       | 3                       | 3                       | 3                       | 3                       |
| pole number  |                       | 6  | 6                       | 6                       | 6                       | 6                       | 6                       | 6                       | 6                       | 6                       | 6                       |
| terminal resistance <sup>4)</sup>                            | Ω                     | 0,95   | 0,63                    | 0,348                   | 0,97                    | 0,19                    | 0,58                    | 0,29                    | 0,89                    | 0,104                   | 0,39                    |
| inductance <sup>4)</sup>                                     | mH                    | 0,91   | 0,89                    | 0,46                    | 0,84                    | 0,234                   | 0,471                   | 0,23                    | 1,38                    | 0,176                   | 0,37                    |
| voltage constant   | V/1000*rpm            | 5,23   | 3,75                    | 5,21                    | 10,8                    | 3,75                    | 7,5                     | 5,21                    | 11,33                   | 3,9                     | 8,23                    |
| torque constant  | Nm/A                  | 0,0575   | 0,0387                  | 0,0564                  | 0,114                   | 0,0403                  | 0,0807                  | 0,0568                  | 0,138                   | 0,0394                  | 0,0883                  |
| max. peak current <sup>2)</sup>                              | A <sub>rms</sub>      | 8,8  | 12,7                    | 21                      | 10,6                    | 26                      | 13,1                    | 32                      | 13,3                    | 41                      | 18,3                    |
| electric time constant                                       | ms                    | 1,11   | 1,41                    | 1,32                    | 1,16                    | 1,23                    | 0,81                    | 1,13                    | 1,55                    | 1,7                     | 0,95                    |
| <b>Thermal data:</b>   |                       |  |                         |                         |                         |                         |                         |                         |                         |                         |                         |
| max. ambient temperature                                     | °C                    | 20   | 20                      | 20                      | 20                      | 20                      | 20                      | 20                      | 20                      | 20                      | 20                      |
| insulation class acc. to VDE0530                             |                       | F  | F                       | F                       | F                       | F                       | F                       | F                       | F                       | F                       | F                       |
| thermal time constant  | min                   | follows  | follows                 | 11                      | follows                 | follows                 | follows                 | 40                      | follows                 | follows                 | follows                 |
| temperature-rise without cooling                             | K/W                   | follows  | follows                 | 1,16                    | follows                 | follows                 | follows                 | 1,47                    | follows                 | follows                 | follows                 |
| <b>Connection:</b>   |                       |  |                         |                         |                         |                         |                         |                         |                         |                         |                         |
| cable gland  | M16x1,5               | Power cable 2m. Available in different lengths, can be assembled with EDC drive controller crimp contacts and plugs on request.  |                         |                         |                         |                         |                         |                         |                         |                         |                         |
| cable gland  | M12x1,5               | Sensor cable 2m. Available in different lengths, can be assembled with EDC drive controller crimp contacts and plugs on request. |                         |                         |                         |                         |                         |                         |                         |                         |                         |
| <b>Parking brake: B19</b>                                    |                       |  |                         |                         |                         |                         |                         |                         |                         |                         |                         |
| nominal voltage  | V                     | 24   |                         |                         |                         |                         |                         | 24                      |                         |                         |                         |
| nominal current  | A                     | 0,52   |                         |                         |                         |                         |                         | 0,52                    |                         |                         |                         |
| static break torque (motor shaft)                            | Nm                    | 1  |                         |                         |                         |                         |                         | 1                       |                         |                         |                         |
| max. number of operations per hour                           |                       | 2000   |                         |                         |                         |                         |                         | 2000                    |                         |                         |                         |

Tolerances acc. to VDE 0530 ± 10%.

<sup>1)</sup> Values apply when mounting on aluminum contact surfaces (A=0,15m<sup>2</sup>, d=10mm).

<sup>2)</sup> RMS value of the current.

<sup>3)</sup> Centre of the shaft.

<sup>4)</sup> Measured between two phases.

<sup>5)</sup> The current that actually flows in the motor system, not to be confused with the current that is displayed on the power supply unit.

The values are valid for use in the temperature range 0-20°C and must not be exceeded, even briefly, to avoid the risk of magnet weakening.